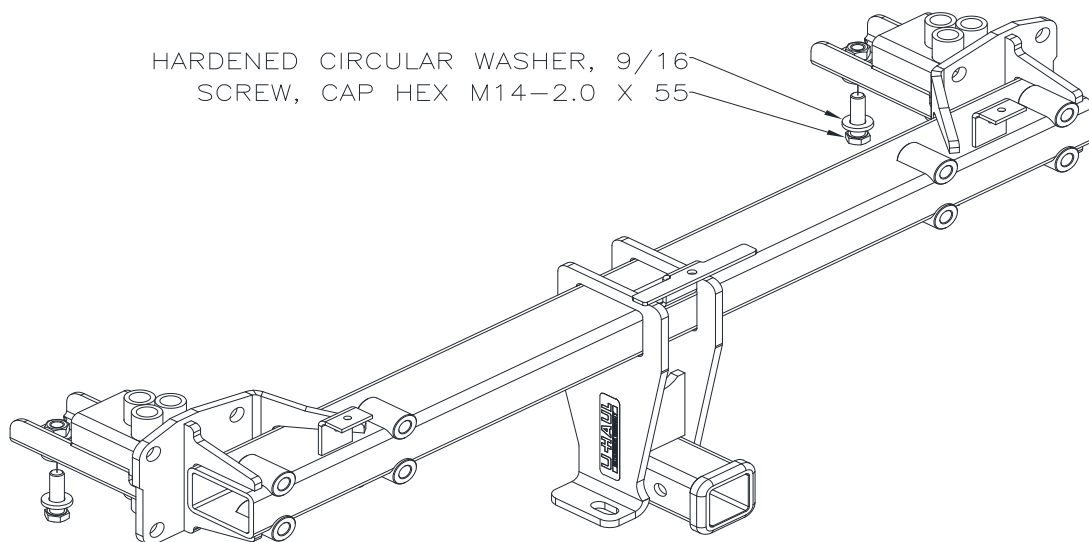


U-HAUL TECH CTR. CUSTOM HITCH PROGRAM

HITCH INSTALLATION INSTRUCTIONS	HITCH #75953
VEHICLE: 2020 -2023 Land Rover Defender (90-110-130)	Pg. 1 of 2 49111-341
CLASS 3 (MAX. GROSS 5,000 LBS. / MAX. TONGUE 500 LBS.)	Approx. Weight: 77.0 lbs. Install Time: 2.0 hrs.

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.**

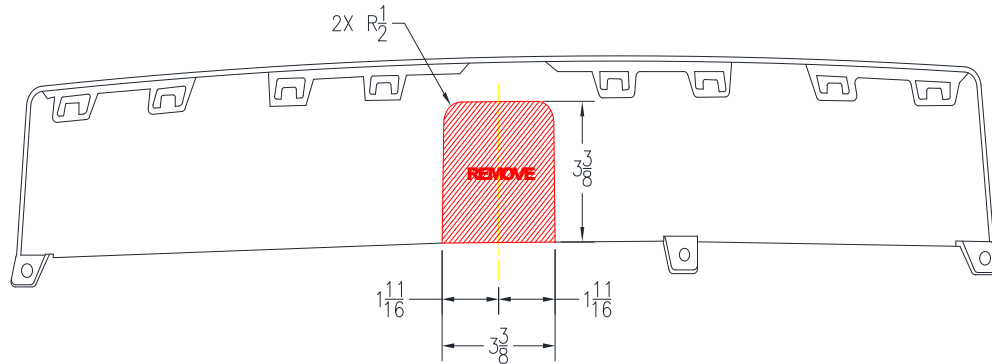
****WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS.**



Note: Keep track of where each fastener is removed from for reinstallation.

1. Inside the wheel wells, locate and remove (3) plastic rivets each side, pull back wheel well liner and locate and remove (3) screws securing bumper fascia each side.
2. On the underside of the vehicle locate and remove the (7) screws securing the bumper fascia to the heat shield, (4) screws securing bumper fascia to the vehicle and (2) screw securing support bracket to support bracket.
3. Inside the wheel wells pull back wheel well liner to locate white plastic clips that secure the wheel well trim squeeze and push (2) clips to release the back section of trim each side.
4. Starting at the wheel wells gently pull out on the bumper fascia to expose clips push down on the clips to remove bumper fascia, working towards the rear and center of the vehicle.
5. Left side of the vehicle locate the (2) electrical connector to the bumper fascia and unplug, on the right side locate and unclip vent hose and unplug washer hose. Remove bumper fascia.
6. Locate and remove (4) bolts that secures the muffler to the vehicle and lower the exhaust.

7. Locate and remove (6) fasteners the secure the heat shield to the vehicle. Lower the heat shield.
8. Locate and remove (8) M14-2.0 fasteners the secure the recovery plates to the Impact bar.
9. Locate and remove (14) M14-2.0 bolts, (4) on each side of the bumper beam to rear panel, and (3) from under vehicle heat shield each side. Remove impact bar.
10. Raise hitch into position lining up the (8) holes in the rear panel with the hole in the hitch brackets. Reinstall the (4) M14-2.0 bolts each side. Reinstall (3) M14-2.0 long bolts each side. And install (2) M14-2.0 x 55 bolts with washer in the forward hole of the hitch bracket (1) each side.
11. Position recovery plates onto the hitch and install (4) M14-2.0 fasteners each side.
12. Torque all M14-2.0 bolts to 80 ft-lbs.



13. Measure up from the lower edge of the bumper fascia 3-3/8 and mark, and 1-11/16 from center line out each direction. (3-3/8" x 3-3/8" area to trim.)
14. Reinstall Bumper fascia, heat shield, exhaust, and trim steps 1-7 in reverse.

Give these instructions to your hitch customer.

HITCH MAINTENANCE

Inspect periodically to ensure that fasteners remain tight, and that the hitch and vehicle structures are intact and free of rust/corrosion or evidence of structural failure. If you have questions or comments regarding this custom hitch, call the **U-Haul Technical Center** at **1-800-223-6218**.

HARDWARE PACKAGE

PART NUMBER	DESCRIPTION	QTY
20080-020	HARDENED CIRCULAR WASHER, 9/16	2
20712-532	HEX CAP SCREW M14-2.0 X 55	2