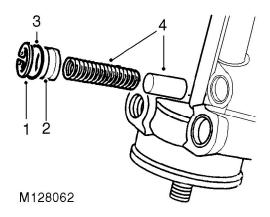


Oil pressure by-pass valve - remove

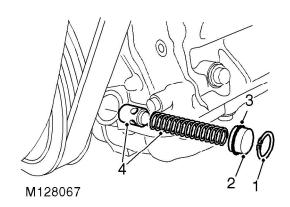


- 1. Remove circlip.
- 2. Remove by-pass valve plug.
- 3. Remove and discard 'O' ring from plug.
- 4. Remove by-pass valve spring and plunger.
- **5.** Check plunger and bore of by-pass valve in oil pump body for scoring and corrosion.



NOTE: Light corrosion may be removed using grade 600 emery cloth soaked in oil.

Oil pressure relief valve - if fitted - remove



- 1. Remove circlip.
- 2. Remove relief valve plug.
- 3. Remove and discard 'O' ring from plug.
- 4. Remove relief valve spring and piston.
- **5.** Check piston and bore of relief valve in oil pump body for scoring and corrosion.



NOTE: Light corrosion may be removed using grade 600 emery cloth soaked in oil.