



**VALANCE AND WHEELARCH**

**Remove**

1. Disconnect battery earth lead.
2. Raise front of vehicle.



**WARNING: Support on safety stands.**

3. Disconnect all ECUs.
4. Disconnect airbags and sensor system.
5. Remove driver's or passenger's airbag module.  
**See SUPPLEMENTARY RESTRAINT SYSTEM, Repair.**

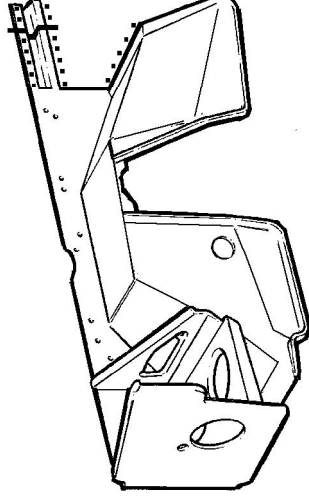
6. Disconnect alternator.
7. Remove RH or LH headlight.
8. Remove RH or LH front direction indicator.
9. Remove battery at RH inner wing.
10. Remove ignition coil and bracket at LH of radiator (petrol engine vehicles).
11. Remove power steering fluid reservoir at LH of radiator.
12. Remove RH or LH wing [fender]. **See CHASSIS AND BODY, Repair.**
13. Remove front grille.
14. Remove radiator/oil coolers.
15. Remove expansion tank and bracket on RH inner wing (RH only).
16. Remove charcoal canister and bracket on RH inner wing (RH only).
17. Remove fuse box - engine compartment and bracket at RH inner wing (RH only).
18. Remove lower steering shaft and universal joints (RH only).
19. Remove steering wheel (RH only).
20. Remove upper steering column (RH only).

21. Remove RH or LH front shock absorber
22. Remove engine air intake box at LH inner wing (LH only).
23. Remove bonnet [hood]. **See CHASSIS AND BODY, Repair.**
24. Remove modulator unit at LH inner wing (LH only).
25. Remove brake servo assembly (RH only).
26. Remove weatherstrips at upper edge of bulkhead and inner wing.
27. Remove air intake plenum cowl. **See CHASSIS AND BODY, Repair.**

**Refit**



**NOTE: In this operation the valance and wheelarch is fitted in combination with a front panel assembly and wing extension panel.**



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28. Prepare and clean panel joint faces. Punch or drill holes in new valance and wheelarch for plug welding, and cut new panel to form seam welded butt joint with existing panel as shown.
29. Reverse removal procedure.
30. Remove stands and lower vehicle.

## WING EXTENSION PANEL

Refit

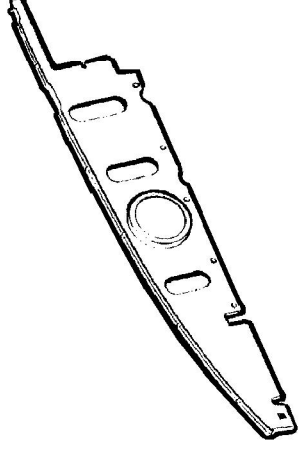
## Remove

1. Disconnect battery earth lead.
2. Raise front of vehicle.



**WARNING: Support on safety stands.**

3. Disconnect all ECUs.
4. Disconnect airbags and sensor system. **See SUPPLEMENTARY RESTRAINT SYSTEM, Repair.**
5. Disconnect alternator.
6. Remove RH or LH headlight.
7. Remove RH or LH front direction indicator.
8. Remove battery at RH inner wing.
9. Remove RH or LH wing [fender]. **See CHASSIS AND BODY, Repair.**
10. Remove expansion tank and bracket on RH inner wing (RH only).
11. Remove charcoal canister and bracket on RH inner wing, if fitted (RH only).
12. Remove fuse box - engine compartment and bracket at RH inner wing (RH only).
13. Remove engine air intake box at LH inner wing (LH only).
14. Remove bonnet [hood]. **See CHASSIS AND BODY, Repair.**
15. Remove modulator unit at LH inner wing (LH only).
16. Remove brake servo assembly (RH only).
17. Remove weatherstrips at upper edge of bulkhead and inner wing.
18. Remove air intake plenum cowl. **See CHASSIS AND BODY, Repair.**



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19. Prepare and clean panel joint faces. Punch or drill hole in lower front corner of new wing extension panel for plug welding as shown.
20. Reverse removal procedure.
21. Remove stands and lower vehicle.