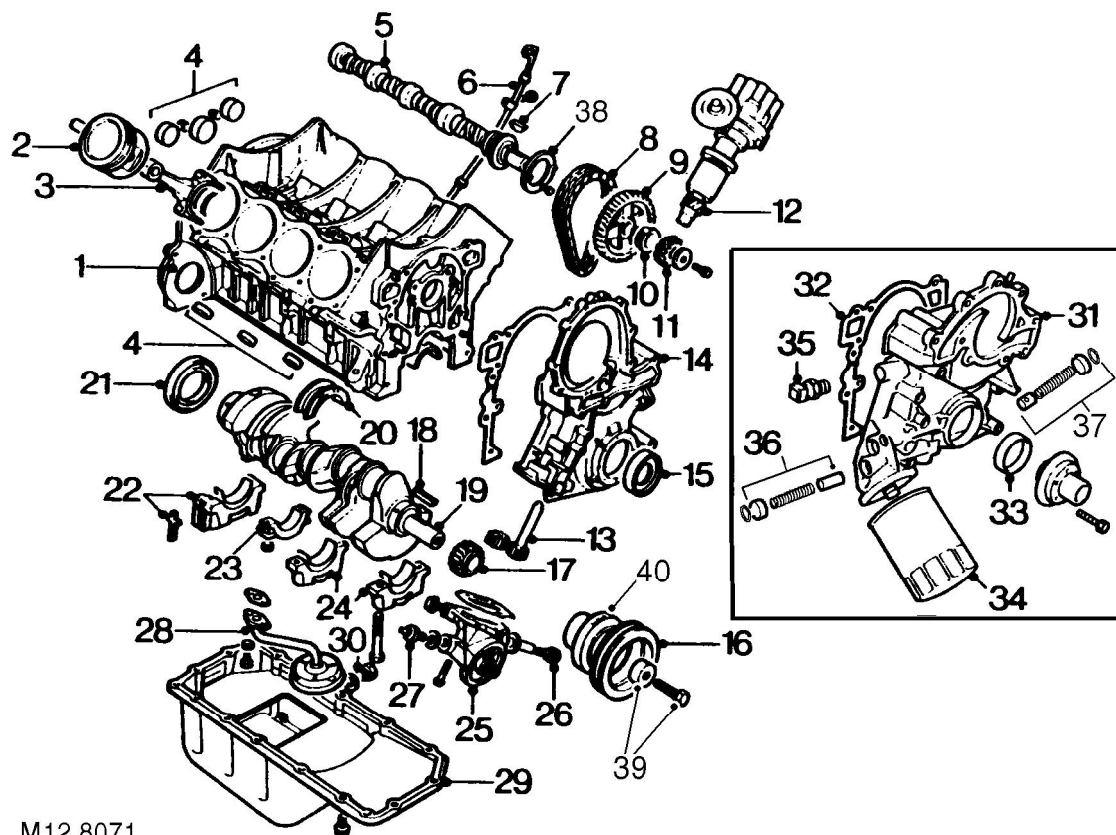


ENGINE



M12 8071



CYLINDER BLOCK COMPONENTS

- | | |
|--|--|
| 1. Cylinder block | 21. Crankshaft rear oil seal |
| 2. Piston and gudgeon pin | 22. Rear main bearing cap and side seals |
| 3. Connecting rod | 23. Connecting rod cap |
| 4. Core plugs | 24. Main bearing caps |
| 5. Camshaft | 25. Oil pump cover * |
| 6. Dipstick | 26. Oil pressure relief valve assembly * |
| 7. Camshaft key | 27. Oil pressure switch * |
| 8. Timing chain | 28. Oil pump suction pipe and strainer |
| 9. Camshaft sprocket | 29. Sump |
| 10. Spacer | 30. Drain plug |
| 11. Distributor drive gear - if fitted | 31. Timing cover ** |
| 12. Distributor - if fitted | 32. Timing cover gasket ** |
| 13. Oil pump gears * | 33. Timing cover oil seal ** |
| 14. Timing cover and gasket * | 34. Oil filter ** |
| 15. Timing cover oil seal * | 35. Oil pressure switch ** |
| 16. Crankshaft pulley | 36. Oil pressure by-pass valve assembly ** |
| 17. Crankshaft sprocket | 37. Oil pressure relief valve assembly ** |
| 18. Woodruff key | 38. Camshaft thrust plate - if fitted |
| 19. Crankshaft | 39. Crankshaft pulley bolt and washer |
| 20. Centre main bearing shell - upper | 40. Mud flinger |

* Engine numbers without suffix B

** Engine numbers with suffix B