

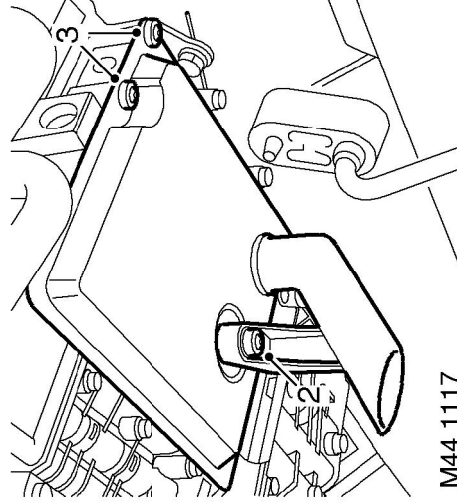
AUTOMATIC GEARBOX - ZF4HP22 - 24

Filter - oil

44.24.07

Remove

1. Remove oil sump gasket.
🔧 AUTOMATIC GEARBOX - ZF4HP22
- 24, REPAIRS, Gasket - oil sump.



M44 1117

2. Remove Torx screw securing oil pick-up tube and remove tube.
3. Remove 2 Torx screws securing filter to valve body and discard 'O' rings.

Refit

1. Clean filter and pick-up tube using a lint free cloth.
2. Fit new 'O' rings to filter.
3. Position filter and tighten Torx screws to 8 Nm (6 lbf.ft).
4. Position oil pick-up tube and tighten Torx screw to 8 Nm (6 lbf.ft).
5. Fit oil sump gasket.
🔧 AUTOMATIC GEARBOX - ZF4HP22
- 24, REPAIRS, Gasket - oil sump.