

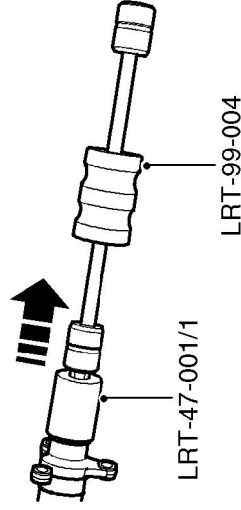
## PROPELLER SHAFTS

### Bush - spigot - rear propeller shaft

47.15.16

#### Remove

1. Remove rear propeller shaft.  
 **PROPELLER SHAFTS, REPAIRS, Propeller shaft - rear.**
2. Clean protruding end of spigot bush fitted to rear propeller shaft.

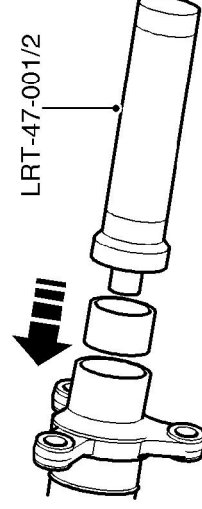


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
3. Fit LRT-47-001/1 to exposed end of spigot bush at rear of propeller shaft and tighten draw bar.
4. Fit LRT-99-004 to draw bar of LRT-47-001/1, tighten and with assistance remove bush from rear propeller shaft.
5. Remove bush and dismantle service tools.

#### Refit

1. Ensure bush bore is clean.



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2. Fit spigot bush to LRT-47-001/02, ensure spigot bush sealing ring is facing drive flange on service tool.
3. Align bush to bore of rear propeller shaft and with assistance drive fully home. Note: Do not allow the propeller shaft universal joint to support the load during fitting.
4. Remove service tool.
5. Lubricate bush.
6. Fit rear propeller shaft.  
 **PROPELLER SHAFTS, REPAIRS, Propeller shaft - rear.**