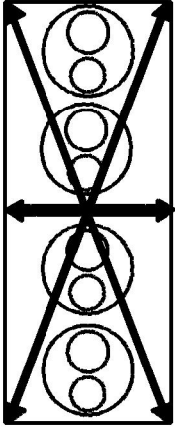


## Cylinder head - inspection

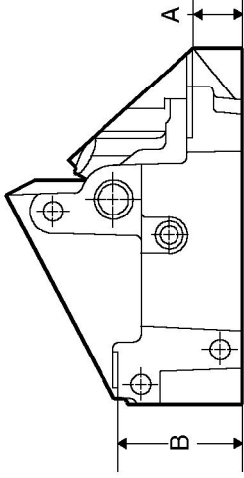
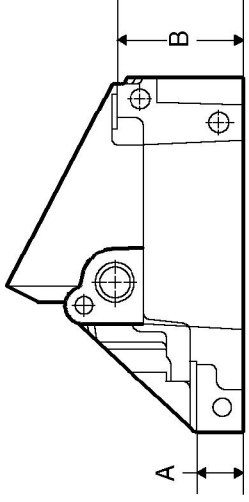
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1. Clean all traces of gasket material from cylinder head using a plastic scraper.
2. Check core plugs for signs of leakage and corrosion, replace as necessary. Apply sealant, Part number STC 50552 to threads of threaded core plugs.



12M2902A

3. Check gasket face of each cylinder head for warping, across centre and from corner to corner.  
Maximum warp = 0.05 mm (0.002 in)



12M4236

4. Check cylinder head height at each end of cylinder head:  
**A**= 22.94 mm (0.903 in) - New  
**B**= 62.56 mm (2.463 in) - New
5. Cylinder heads may be refaced:  
Reface limit = 0.50 mm (0.02 in) from new dimension