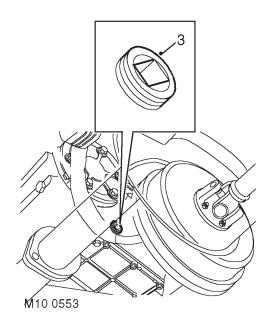


Transfer box

WARNING: Avoid excessive skin contact with mineral oil. Mineral oils remove the natural fats from the skin, leading to dryness, irritation and dermatitis.

Check/top-up oil level



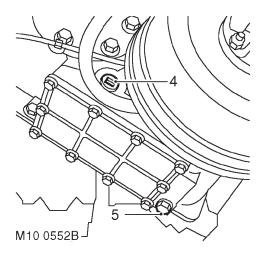
- 1. Release fixings, remove rear underbelly panel.
- 2. Clean area around oil filler/level plug.
- 3. Remove oil filler/level plug.
- **4.** Check that oil level is to bottom of filler/level plug hole.
- **5.** Top-up level (if required) with recommended oil to bottom of oil filler/level plug hole.

CAPACITIES, FLUIDS, LUBRICANTS AND SEALANTS, Lubrication.

- **6.** Fit transfer box filler/level plug and tighten to 25 Nm (18 lbf.ft).
- 7. Remove all traces of oil from main casing.
- **8.** Fit rear underbelly panel (if fitted), secure fixings.

Replace oil

- 1. Release fixings, remove rear underbelly panel.
- 2. Place a suitable container beneath transfer box drain plug.



- **3.** Clean area around oil filler/level and drain plugs.
- 4. Remove oil filler/level plug.
- 5. Remove oil drain plug.
- 6. Allow oil to drain.
- 7. Fit transfer box drain plug and tighten to 30 Nm (22 lbf.ft).
- **8.** Fill transfer box with recommended oil to bottom of oil filler/level plug hole.

CAPACITIES, FLUIDS, LUBRICANTS AND SEALANTS, Lubrication.

- 9. Fit transfer box filler/level plug and tighten to 25 Nm (18 lbf.ft).
- 10. Remove all traces of oil from transfer box.
- **11.** Fit rear underbelly panel (if fitted), secure fixings.