

- 17. Using new gaskets, position exhaust manifold to cylinder head, fit bolts and using sequence shown, tighten initially to 15 Nm (11 lbf.ft), then finally to 36 Nm (28 lbf.ft).
- 18. LH drive models: Fit brake servo heat shield.

  MANIFOLDS AND EXHAUST

  SYSTEMS V8, REPAIRS, Heat shield brake servo Without Secondary Air
  Injection.
- **19.** Fit engine harness bolt and tighten to 22 Nm (16 lbf.ft).
- **20.** Connect ht leads to spark plugs in their correct fitted order.
- 21. Fit inlet manifold gasket.

MANIFOLDS AND EXHAUST SYSTEMS - V8, REPAIRS, Gasket - inlet manifold - lower.

## Gasket - cylinder head - RH

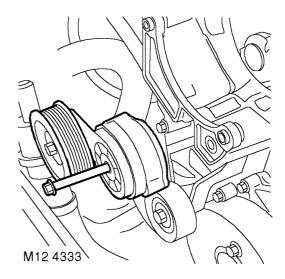
**→** 12.29.03

## Remove

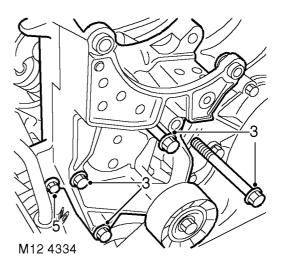
1. Remove inlet manifold gasket.

MANIFOLDS AND EXHAUST

SYSTEMS - V8, REPAIRS, Gasket - inlet manifold - lower.



**2.** Remove bolt securing auxiliary drive belt tensioner and remove tensioner.



- **3.** Remove 4 bolts securing alternator mounting bracket and remove bracket.
- **4.** Noting their fitted order, disconnect ht leads from spark plugs.
- **5.** Remove bolt securing engine earth lead.