## Refit

1. Clean mating faces of drive flange and new disc.
2. Fit brake disc to drive flange, fit screw and tighten to 13 Nm (10 lbf.ft).
3. Clean mating faces of caliper and hub.
4. Fit caliper, and tighten bolts to 175 Nm (129 lbf.ft).
5. Fit road wheel(s) and tighten nuts to 140 Nm (103 lbf.ft).
6. Remove stand(s) and lower vehicle.
7. Remove 2 bolts securing brake caliper to swivel hub.
8. Release caliper and tie aside clear of brake disc.
CAUTION: Do not allow caliper to hang on brake hose.

9. Remove screw securing disc to drive flange.
10. Remove brake disc from drive flange
