



TIME SCHEDULES

The following information shows the time taken to replace damaged panels and assemblies. This time includes removal of Mechanical, Electrical and Trim (MET) parts, and also time for painting, based on using Clear Over Base (COB) Metallic paint.

The times shown were generated by Thatcham (the Motor Insurance Repair and Research Centre) and are to be used as a **guide only**.

All times shown are in decimal hours.

Single panel/assembly replacement times

Panel Description	Total times	
	Petrol	Diesel
Bonnet	7.4	7.4
Bonnet locking platform	8.4	8.4
Front cross member	9.3	8.1
Front bulkhead assembly	10.5	9.3
Headlamp mounting panel RH	9.3	–
Headlamp mounting panel LH	9.4	–
Front wing RH	7.2	7.2
Front wing LH	7.1	7.1
Front door – skin	10.8	10.8
Front door	7.9	7.9
Rear door – skin	10.0	10.0
Rear door	7.6	7.6
'A' post assembly RH	11.4	–
'A' post assembly LH	11.3	–
'B/C' post assembly	11.3	–
Sill outer assembly RH	14.8	–
Sill outer assembly LH	13.9	–
Panel body side assembly RH	15.5	15.5
Panel body side assembly LH	13.4	13.4
Cross member outer rear panel (centre section)	13.4	13.4
Tail door	9.3	9.3
Roof	30.3	30.3