

- **9.** Fit alignment tool **LRT-12-001** to spigot bearing in crankshaft.
- **10.** Fit drive plate onto tool **LRT-12-001** ensure side marked 'flywheel side' is towards flywheel.
- 11. Fit clutch cover and locate on dowels.
- **12.** Fit clutch cover bolts and tighten in diagonal sequence to 40 Nm (30 lbf.ft).
- 13. Fit gearbox assembly.

  MANUAL GEARBOX R380,

  REPAIRS, Gearbox V8.

## Plate - drive - automatic

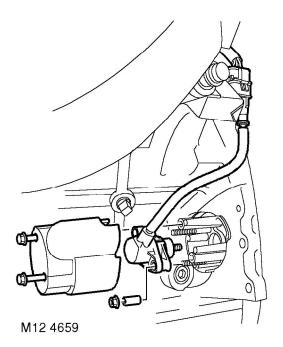
**→** 12.53.13

## Remove

Note: Later engines are fitted with a modified starter ring gear which incorporates the reluctor plate, spacer and hub. The modified ring gear may be fitted as a replacement to early engines.

1. Remove automatic gearbox.

AUTOMATIC GEARBOX - ZF4HP22 - 24, REPAIRS, Gearbox - convertor and transfer gearbox - V8.



- 2. Remove 2 bolts securing CKP sensor cover.
- 3. Remove CKP sensor cover.
- 4. Remove 2 nuts securing CKP sensor.
- 5. Remove CKP sensor.