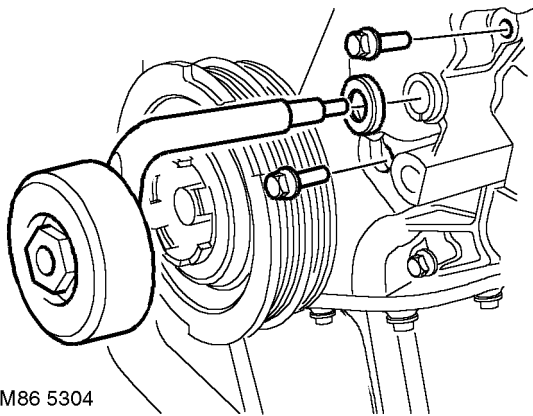






CHARGING AND STARTING



M86 5304

12. Remove and discard tensioner arm seal.
13. Remove 2 bolts from timing cover, securing ancillary drive belt tensioner.
14. Remove tensioner.

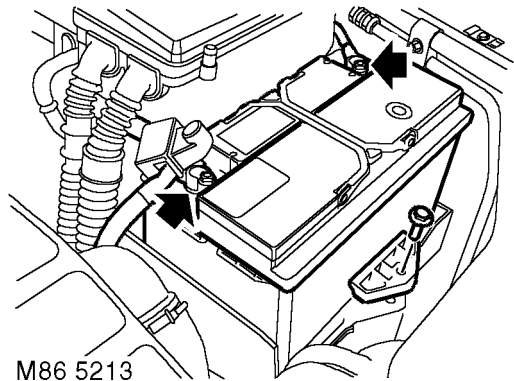
Refit

1. Clean tensioner block and mounting.
2. Position tensioner block, temporarily fit tensioner arm to align spring block with timing cover. Fit bolts and tighten to 25 Nm (18 lbf.ft). Remove tensioner arm.
3. Clean seal mounting for tensioner arm on timing cover, fit new seal.
4. Fit ancillary drive belt tensioner arm to timing cover, turn through 180° to align with tensioner spring housing, push fully home. Fit and tighten nut to 10 Nm (7.5 lbf.ft).
5. Fit alternator.
 **CHARGING AND STARTING, REPAIRS, Alternator - Td4.**
6. Fit idler pulley to mounting and tighten Allen bolt to 25 Nm (18 lbf.ft).
7. Position dipstick tube to oil filter, fit bolt and tighten to 10 Nm (7.5 lbf.ft).
8. Fit ancillary drive belt.
 **CHARGING AND STARTING, REPAIRS, Ancillary drive belt - Td4.**
9. Fit hydramount.
 **ENGINE - Td4, REPAIRS, Hydramount - engine - RH.**
10. Fit underbelly panel.
 **EXTERIOR FITTINGS, REPAIRS, Panel - underbelly.**
11. Connect battery earth lead.

Battery

 86.15.01

Remove



M86 5213

1. Disconnect both battery terminals, earth lead first.
2. Remove bolt and battery clamp.
3. Remove battery.

Refit

1. Clean battery tray.
2. Fit battery and clamp, tighten bolt to 12 Nm (9 lbf.ft).
3. Apply petroleum jelly to both terminals, fit and tighten terminal bolts negative lead last.