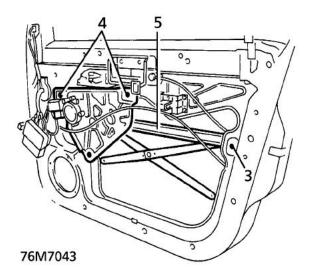
## **GLASS REGULATOR - FRONT DOOR**

## Service repair no - 76.31.45

#### Remove

- 1. Remove front door glass. See this section.
- 2. Disconnect window lift motor harness connector.
- Remove rivet securing regulator runner to door panel.



- 4. Remove 3 rivets.
- 5. Remove regulator assembly.

#### Refit

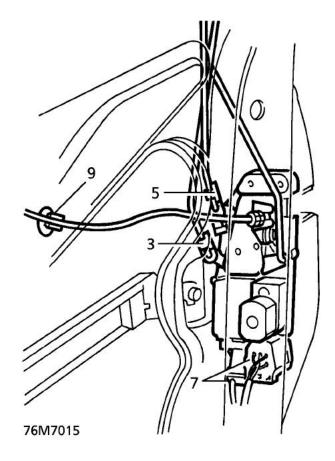
6. Reverse removal procedure.

## **LATCH - FRONT DOOR**

## Service repair no - 76.37.12

#### Remove

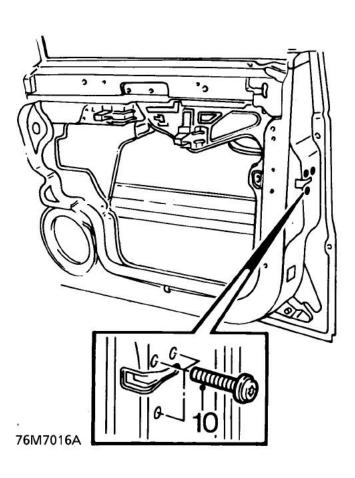
- Remove front door trim casing. See this section.
- 2. Release rear of plastic sheet.
- Release retaining clip, private lock to latch operating rod, at latch end.



- 4. Release control rod from latch.
- Release retaining clip, outside handle to latch operating rod, at latch end.
- 6. Release control rod from latch.
- 7. Disconnect 2 latch motor multiplugs.
- 8. Remove door sill button from operating rod.
- **9.** Release remote handle to latch operating cable from clip.
- 10. Remove 3 screws securing latch.
- 11. Release latch from door.
- 12. Remove sill button operating rod from latch.

# **CHASSIS AND BODY**

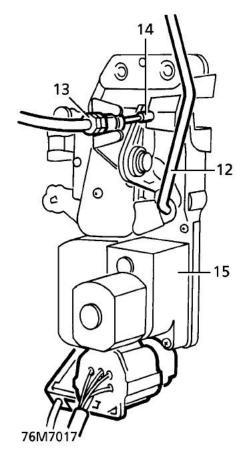




- 13. Release outer operating cable from latch
- 14. Release inner cable from latch.
- 15. Remove latch from door.

#### Refit

- 16. Fit latch.
- 17. Fit inner operating cable to latch.
- 18. Fit outer operating cable to latch abutment.
- 19. Fit sill button operating rod to latch.
- 20. Align latch to door, tighten 3 screws.
- 21. Secure remote handle cable to door panel clip.
- 22. Fit sill button to operating rod.
- 23. Reconnect 2 latch motor multiplugs.
- 24. Fit outside handle operating rod to latch.
- 25. Fit retaining clip.
- 26. Fit private lock operating rod to latch.
- 27. Fit retaining clip.
- 28. Secure plastic sheet.
- 29. Fit front door trim casing. See this section.



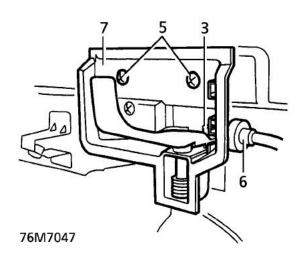
## **REMOTE CONTROL - FRONT DOOR**

## Service repair no - 76.37.31

#### Remove

- Remove front door trim casing. See this section.
- 2. Release top rear corner of plastic sheet.
- Pull remote handle out. Release inner cable from remote handle.

**CHASSIS AND BODY** 



- 4. Release remote handle.
- 5. Remove 2 screws securing remote handle.
- 6. Remove outer cable from housing.
- 7. Remove remote by sliding rearwards.

### Refit

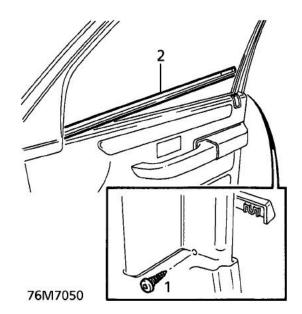
8. Reverse removal procedure.

# **OUTER WAIST SEAL - FRONT DOOR**

# Service repair no - 76.31.53

#### Remove

- Remove screw securing rear edge of outer waist seal
- 2. Remove outer waist seal.



# Refit

3. Reverse removal procedure.

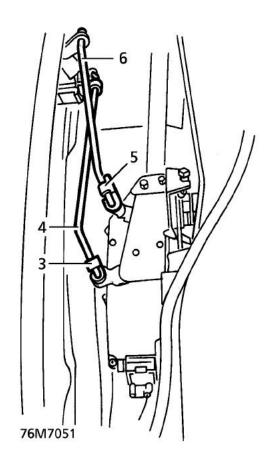


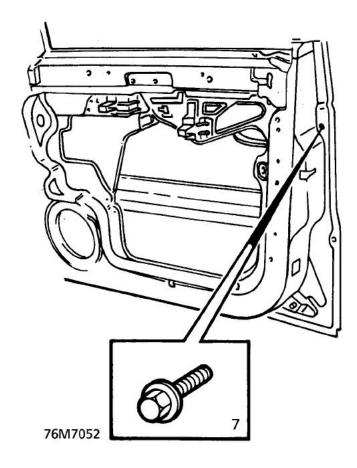
## **OUTSIDE HANDLE - FRONT DOOR**

# Service repair no - 76.58.07

#### Remove

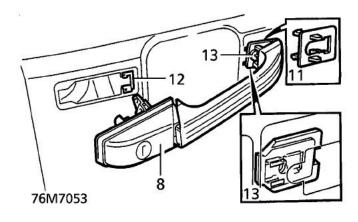
- Remove front door trim casing. See this section.
- 2. Release rear half of plastic sheet.
- Remove retaining clip, private lock to latch operating rod, at latch end.





8. Slide outside handle forwards. Pull handle out, release rear of handle from door.

- 4. Remove control rod from latch and private lock.
- **5.** Remove retaining clip, outside handle to latch operating rod, at latch end.
- Remove control rod from latch and outside handle.
- 7. Remove bolt securing rear of outside handle.



- **9.** Remove handle from front fixing by pivoting rear end of handle out.
- 10. Remove gasket from handle.
- 11. Remove rubber locking plate from door.
- 12. Remove plastic locking plate from door.
- Remove screw securing mounting plate to door, remove plate.

#### Refit

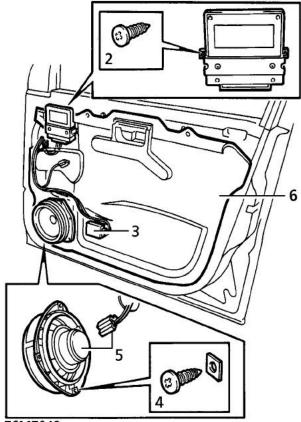
- Clean handle and door mating faces.
- Reverse removal procedure.

# **PLASTIC SHEET - FRONT DOOR**

# Service repair no - 76.34.26

#### Remove

- Remove front door trim casing. See this section.
- 2. Remove 2 screws securing door outstation ECU.



76M7042

- 3. Remove 2 screws securing speaker amplifier.
- 4. Remove 4 screws securing front door speaker.
- 5. Release speaker, disconnect multiplug.
- 6. Remove plastic sheet.

# Refit

7. Reverse removal procedure.



## PRIVATE LOCK - FRONT DOOR

## Service repair no - 76.37.39

#### Remove

- 1. Remove outside handle. See this section.
- 2. Fit door lock key.
- 3. Remove screw securing lock.
- 4. Remove cam and washer from lock.
- 5. Remove cam lock and stop from lock.
- Remove cam return spring. Remove lock from outside handle.

#### Refit

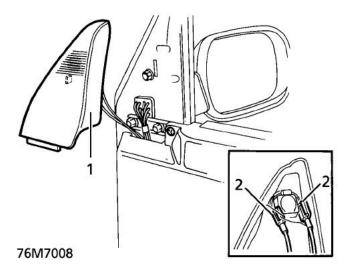
- 7. Apply grease to lock barrel.
- 8. Fit lock to outside handle.
- Fit cam return spring, cam stop, cam lock, washer and cam.
- 10. Fit screw securing lock to outside handle.
- 11. Remove door lock key.
- 12. Refit front door outside handle. See this section.

## **TRIM CASING - FRONT DOOR**

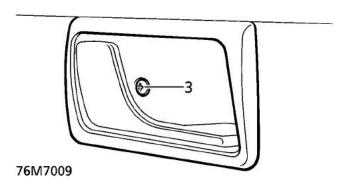
## Service repair no - 76.34.01

#### Remove

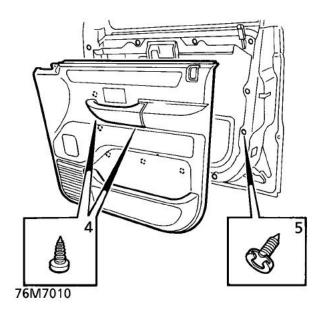
1. Release cheater panel.



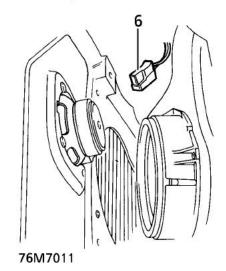
- 2. Disconnect 2 tweeter speaker connectors, remove cheater panel.
- 3. Remove screw securing remote handle escutcheon, remove escutcheon.



- 4. Remove 3 screws securing trim casing.
- 5. Release 12 clips retaining trim casing.



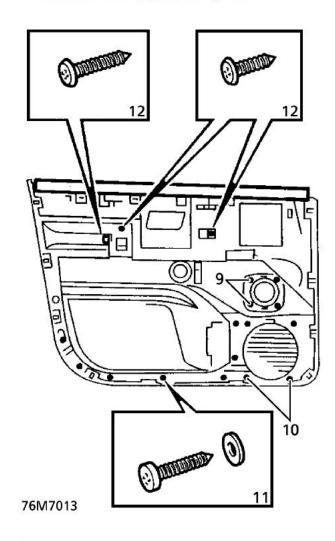
6. Disconnect speaker connector.



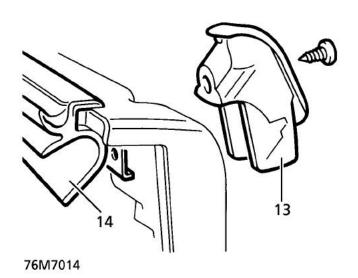
7. Remove door trim casing.

## Disassemble

- 8. Remove 12 trim casing retaining clips.
- 9. Remove 4 screws, remove speaker.



- 10. Remove 4 screws, remove speaker grille.
- 11. Remove 7 screws, remove trim casing pocket.
- 12. Remove 3 screws, remove arm rest.
- Remove retaining clamp and sill button escutcheon.



14. Remove door trim casing waist seal.

#### Assemble

- 15. Fit door trim casing waist seal.
- **16.** Fit sill button escutcheon, position retaining clamp, tighten screw.
- 17. Fit arm rest to trim casing, tighten 3 screws.
- 18. Fit trim casing pocket, tighten 7 screws.
- 19. Fit speaker grille to trim casing, tighten 4 screws.
- 20. Fit speaker to trim, tighten 4 screws.
- 21. Fit 12 retaining clips.

#### Refit

- 22. Connect trim casing speaker connector.
- 23. Fit trim casing, locating 12 retaining clips.
- 24. Fit 3 screws securing trim casing.
- 25. Fit remote handle escutcheon, tighten screw.
- **26.** Position cheater panel, connect 2 tweeter speaker connectors.
- 27. Secure cheater panel.

# **INSERT CAPPING - FRONT DOOR**

# Service repair no - 76.34.32

#### Remove

- 1. Fit protection to door trim casing.
- Position a blunt flat blade between trim casing and insert upper edge.
- 3. Gently raise blade to remove insert.
- 4. Remove retaining clips from insert.

## Refit

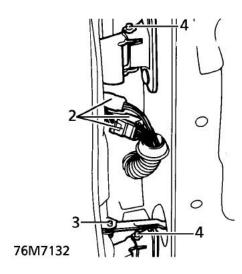
- 5. Fit insert to door casing. Secure with clips.
- 6. Remove protection from door casing.

#### REAR DOOR ASSEMBLY

## Service repair no - 76.28.02/99

#### Remove

- Release door harness protective sleeve from 'B/C' post.
- 2. Disconnect door harness multiplugs.
- 3. Remove check strap retaining pin.





CAUTION: Apply protective tape to 'B/C' post before drifting out pin.

- 4. Remove hinge pin retaining clips.
- 5. With assistance, remove door assembly.

### Refit

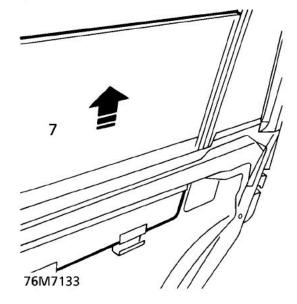
- With assistance fit door to hinges.
- 7. Fit hinge retaining clips.
- 8. Align check strap and fit retaining pin.
- 9. Remove protective tape.
- Connect harness multiplugs, secure protective sleeve to 'B/C' post.
- 11. If necessary adjust door. See Adjustment.

#### **GLASS - REAR DOOR**

## Service repair no - 76.31.02

#### Remove

- 1. Remove outer waist seal. See this section.
- 2. Remove door trim casing. See this section.
- Remove speaker and plastic sheet. See this section.
- Remove window motor and control panel assembly. See ELECTRICAL, Repair.
- 5. Remove glass rear channel. See this section.
- 6. Remove wedges or tape from glass.
- Release glass from channel. Raise to remove glass from door.



# Refit

- 8. Fit glass to door and align to frame.
- 9. Wedge or use tape to hold glass in door.
- 10. Fit glass rear channel. See this section.
- 11. Fit window motor and control panel. See ELECTRICAL, Repair.
- 12. Fit speaker and plastic sheet. See this section.
- 13. Fit trim casing. See this section.
- 14. Fit outer waist seal. See this section.