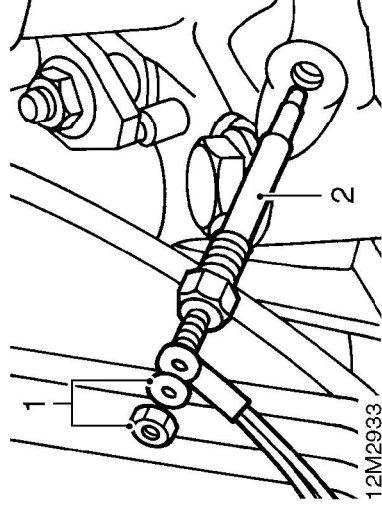


### Refit

1. Clean all traces of carbon from injector ports.
2. Fit a new sealing washer to injector, insert injector into port ensuring that spill return banjo bolt hole faces away from cylinder head.
3. Position injector clamp to injector and cylinder head stud ensuring that raised 'pip' on concave face of clamp faces upwards.
4. Fit and tighten injector clamp nut to 25 Nm.
5. Position spill return pipes to injector, fit banjo bolt and 2 new sealing washers.
6. Tighten banjo bolt to 10 Nm.
7. Repeat above procedures for remaining injectors.
8. Position fuel pipes to injector and fuel injection pump, tighten connections.

### GLOW PLUGS

#### Remove



1. Remove nut and washer securing harness to glow plug, release harness from plug.
2. Remove glow plug.
3. Repeat above procedures for remaining plugs.

#### Refit

1. Fit glow plug and tighten to 20 Nm.
2. Connect harness to glow plug, fit and tighten nut.
3. Repeat above procedures for remaining plugs.