

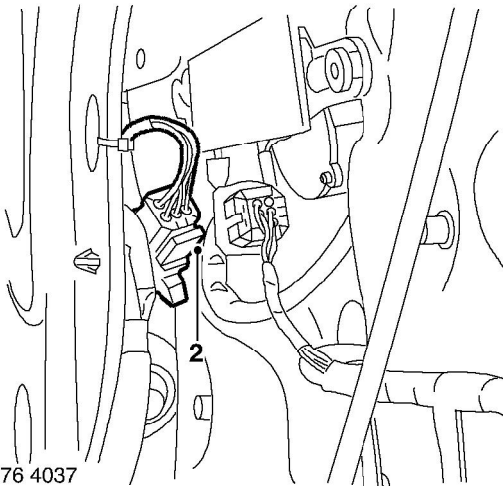
DOORS

Glass regulator - tail door

➔ 76.31.65

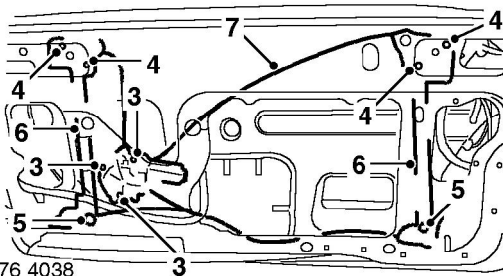
Remove

1. Remove rear screen.
👉 **DOORS, REPAIRS, Glass - tail door.**



M76 4037

2. Disconnect multiplug from regulator motor.



M76 4038

3. Loosen 3 nuts securing regulator motor and rotate motor to release from door.
4. Loosen 4 nuts securing top of cable guides and release guides from door.
5. Remove 2 nuts securing pre-load adjusters and rotate adjusters fully clockwise to improve access.
6. Release regulator from door and detach electrical harness from LH glass clamp.
7. Remove regulator from door.

Refit

1. Position regulator to door and unclip motor transit package from rail.
2. Connect multiplug to regulator motor.
3. Connect harness clip and align regulator to door.
4. Fit nuts to pre-load adjusters, but do not tighten at this stage.
5. Position tops of cable guides to door, leaving fixings finger tight.
6. Tighten regulator motor fixings.
7. Fit rear screen.
👉 **DOORS, REPAIRS, Glass - tail door.**