


Air Suspension Front Solenoid Valve Block (60.50.11)


Removal

1.  **WARNING: Do not work on or under a vehicle supported only by a jack. Always support the vehicle on safety stands.**

Raise and support the vehicle.

2. Remove the RH fender splash shield. For additional information, refer to [Fender Splash Shield \(76.10.48\)](#) (Section 501-02)

3. Using T4, depressurize the air suspension. For additional information, refer to [Air Suspension System Depressurize and Pressurize \(60.50.38\)](#) (Section 204-05)

4.  **CAUTION: Before the disconnection or removal of any components, ensure the area around joint faces and connections are clean. Plug any open connections to prevent contamination.**

Disconnect 3 air lines from the air suspension front solenoid valve block.

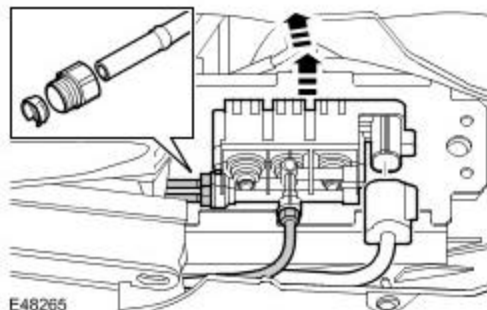
- ▶ Note their fitted positions.

5. Remove the air suspension front solenoid valve block.

- ▶ Disconnect the electrical connector.
- ▶ Release the valve block 3 rubber insulators.

6. Remove the Voss connectors from the air lines.

- ▶ Remove and discard the collet and the union.




Installation

1. Install new Voss connectors to the air suspension front solenoid valve block.

- ▶ Tighten to 2.5 Nm (1.7 lb.ft).

2. Install the air suspension front solenoid valve block.

- ▶ Connect the air lines into the Voss connector.

 Connect the electrical connector.

- 3 . Using T4, pressurize the air suspension. For additional information, refer to [Air Suspension System Depressurize and Pressurize \(60.50.38\)](#) (Section 204-05)
- 4 . Install the RH fender splash shield. For additional information, refer to [Fender Splash Shield \(76.10.48\)](#) (Section 501-02)