## Air Suspension Rear Solenoid Valve Block (64.50.11)

## Removal

1.

WARNING: Do not work on or under a vehicle supported only by a jack. Always support the vehicle on safety stands.

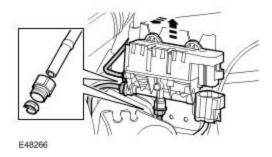
Raise and support the vehicle.

- 2. Remove the LH rear wheel and tire.
- Using T4, depressurize the air suspension. For additional information, refer to <u>Air Suspension</u> <u>System Depressurize and Pressurize (60.50.38)</u> (Section 204-05)
- 4.

CAUTION: Always plug any open connections to prevent contamination.

Disconnect 3 air lines from the rear valve block.

- Note their fitted positions.
- 5. Disconnect the electrical connector.
- 6. Remove the rear valve block.
  - Release the valve block 3 rubber insulators.
- 7. Remove the Voss connectors from the air lines.
  - Remove and discard the collets and the unions.



## Installation

- 1. Install new Voss connectors to the rear valve block.
  - Tighten to 2.5 Nm (1.7 lb.ft).
- 2. Install the rear valve block.
  - Connect the electrical connector.
  - Connect the air lines into the Voss connector.

- 3. Using T4, pressurize the air suspension. For additional information, refer to <u>Air Suspension System Depressurize and Pressurize (60.50.38)</u> (Section 204-05)
- 4. Install the wheel and tire.
  - Tighten the wheel nuts to 140 Nm (103 lb.ft).