


Air Suspension Rear Solenoid Valve Block (64.50.11)

Removal

1.  **WARNING: Do not work on or under a vehicle supported only by a jack. Always support the vehicle on safety stands.**

Raise and support the vehicle.

2. Remove the LH rear wheel and tire.
3. Using T4, depressurize the air suspension. For additional information, refer to [Air Suspension System Depressurize and Pressurize \(60.50.38\)](#) (Section 204-05)

4.  **CAUTION: Always plug any open connections to prevent contamination.**

Disconnect 3 air lines from the rear valve block.

▶ Note their fitted positions.

5. Disconnect the electrical connector.

6. Remove the rear valve block.

▶ Release the valve block 3 rubber insulators.

7. Remove the Voss connectors from the air lines.

▶ Remove and discard the collets and the unions.



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Installation

1. Install new Voss connectors to the rear valve block.
▶ Tighten to 2.5 Nm (1.7 lb.ft).
2. Install the rear valve block.
▶ Connect the electrical connector.
▶ Connect the air lines into the Voss connector.

- 3 . Using T4, pressurize the air suspension. For additional information, refer to [Air Suspension System Depressurize and Pressurize \(60.50.38\)](#) (Section 204-05)
- 4 . Install the wheel and tire.
 - ▶ Tighten the wheel nuts to 140 Nm (103 lb.ft).