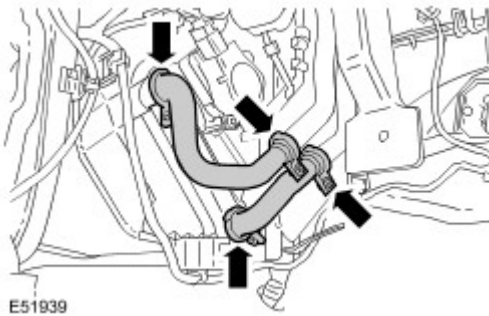




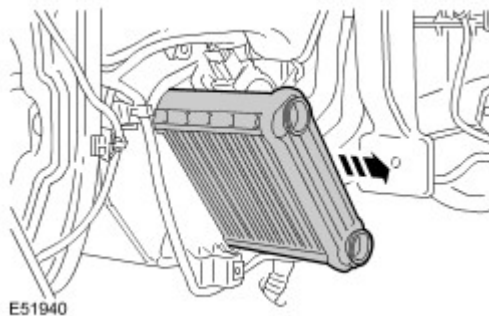
## Heater Core - LHD (80.20.29)

### Removal

1. Drain the cooling system. For additional information, refer to [Cooling System Draining, Filling and Bleeding \(26.10.01\)](#) (Section 303-03)
2. Remove the instrument panel passenger side reinforcement. For additional information, refer to [Instrument Panel Passenger Side Reinforcement \(76.46.32\)](#) (Section 501-12)
3. Remove the heater core upper and lower pipes.
  - ▶ Position a container to collect the fluid.
  - ▶ Loosen the 4 screws and remove the clips.
  - ▶ Remove and discard the 4 O-ring seals.



4. Remove the heater core.



### Installation

1. Install the heater core.
2. Install the heater core upper and lower pipes.
  - ▶ Clean the components.
  - ▶ Install the new O-ring seals.
  - ▶ Install the clips and tighten the screws.
  - ▶ Remove the container.

- 3 . Install the instrument panel passenger side reinforcement. For additional information, refer to [Instrument Panel Passenger Side Reinforcement \(76.46.32\)](#) (Section 501-12)
- 4 . Refill the cooling system. For additional information, refer to [Cooling System Draining, Filling and Bleeding \(26.10.01\)](#) (Section 303-03)